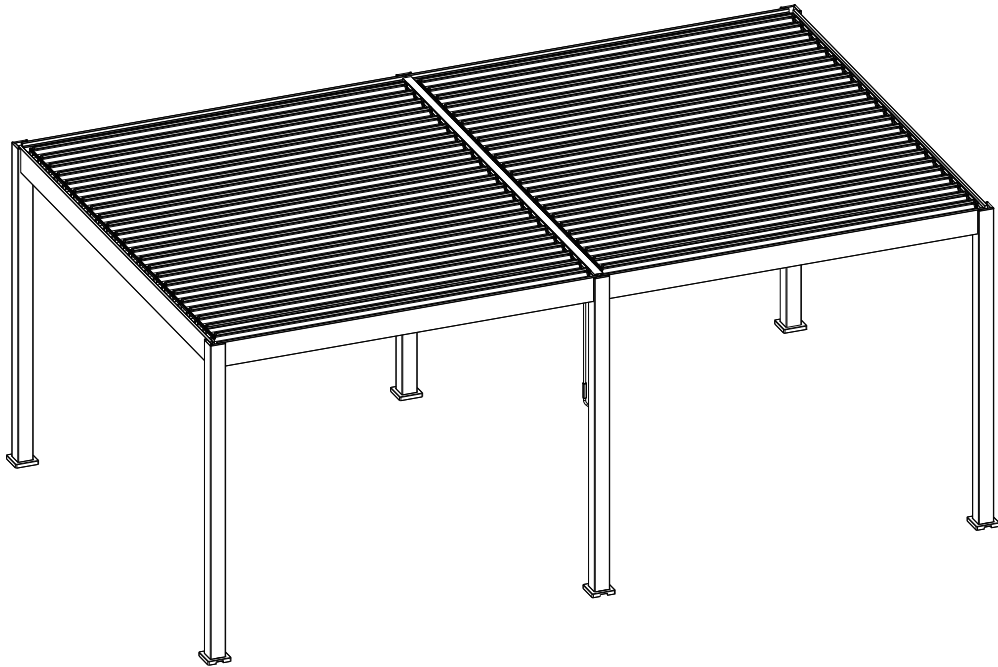


Paragon Outdoor Aluminum Louvered Pergola 12'×20'

Assembly Instructions



Register your pergola at
www.paragon-outdoor.com
for an extra **1 year** of coverage!



Instagram Facebook YouTube Pinterest @paragonoutdoorcompany

Paragon Group USA

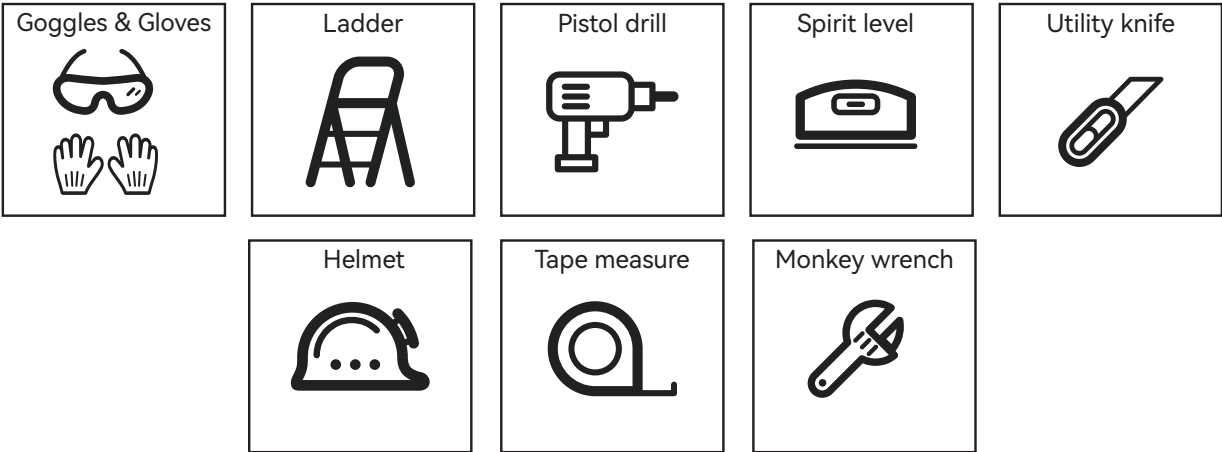
Customer Service Contact Information: 1-877-782-4482
support@paragon-outdoor.com

Paragon Outdoor Aluminum Louvered Pergola

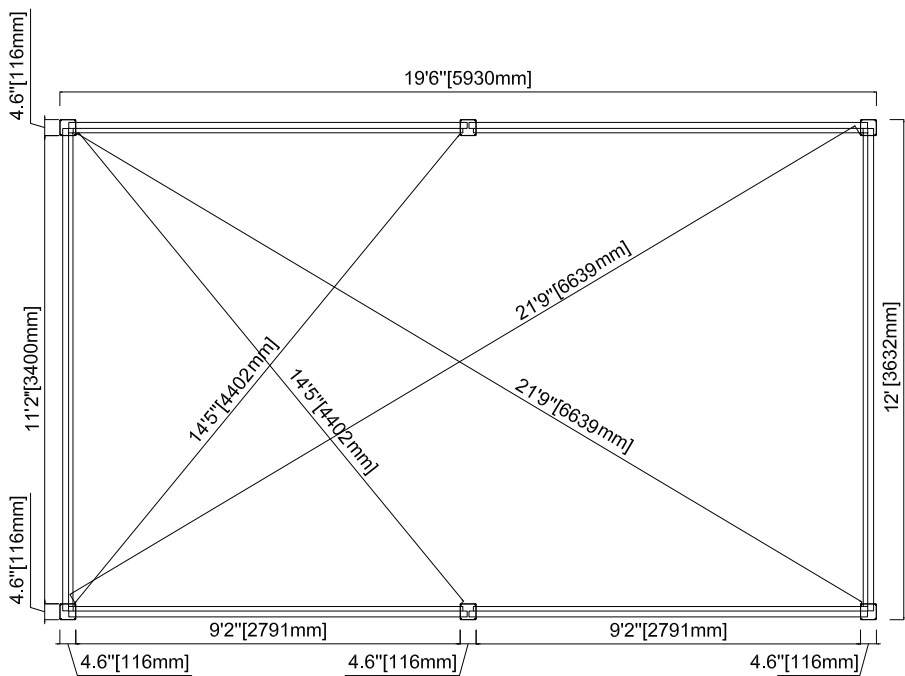
12'×20'

Please read the following instructions completely before you begin assembly. Any errors made during installation are not covered by the product's warranty. If you have any questions during the installation process, please call us at 1-877-782-4482.

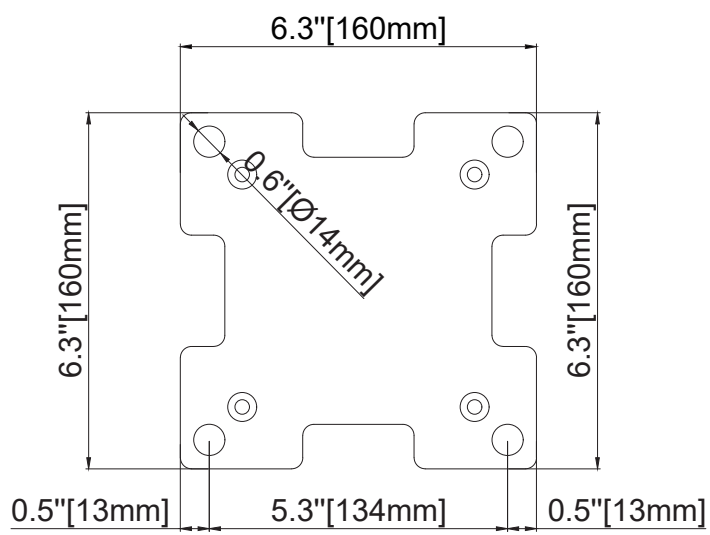
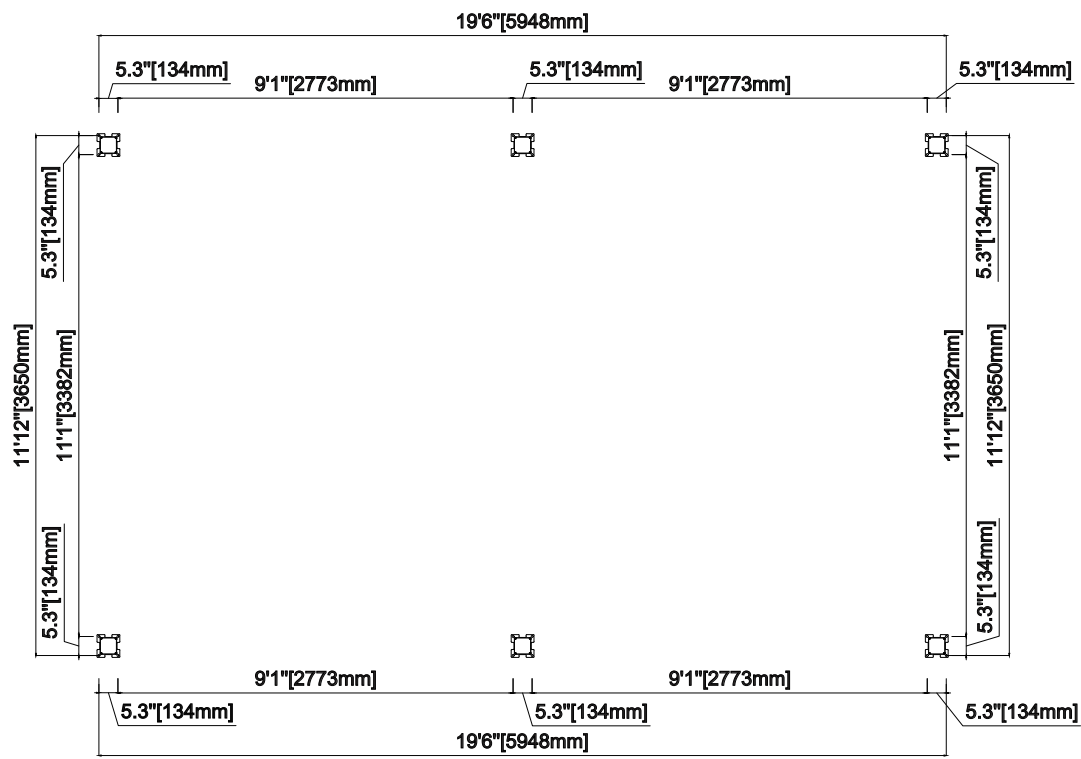
NECESSARY TOOLS AND SAFETY GEAR(NOT SUPPLIED)



2D&3D FOOTING MEASUREMENT



2D&3D FOOTING MEASUREMENT



Paragon Outdoor’s 4 Year Limited Warranty

Product Details: Paragon Outdoor Premium Louvered Pergola
Items Included in Warranty: PRLUG-1012GY, PRLUG-1214GY, PRLUG-1220GY

Limited Warranty

Paragon Outdoor warrants to the original purchaser that all components and hardware in its products, under normal use and service conditions, will be free from defects in manufacturing and materials for a period of 4 years* from the date of original retail purchase subject to the definitions, terms and conditions contained in this warranty. This warranty period covers all parts including aluminum, steel, hardware and accessories.

Paragon Outdoor will replace any defective part within the warranty period, at its discretion, if it is found to be defective of workmanship or materials. Paragon Outdoor may request photographs, videos, or physical return of the defective part for verification purposes.

Warranty Conditions

- 1. This warranty shall be valid only if the product is installed, cleaned, handled and maintained in accordance with Paragon Outdoor’s written recommendations listed below.
- 2. Without derogating from the above, damage caused by use of force, incorrect handling, inappropriate use, neglectful use or assembly or maintenance, accidents, impact from foreign objects, vandalism, pollutants, alteration, painting, connecting, gluing, sealing not in accordance with the user’s manual, or damage resulting from cleaning with incompatible detergents and minor deviations of the product are not covered by this warranty.
- 3. This warranty does not apply to damage resulting from “force majeure”, which includes but is not limited to, hail, storm, tornado, hurricane, blizzard, flood, or fire effects, beyond stated claims.
- 4. This warranty is void if structural parts and components used are not compatible with Paragon’s written recommendations.
- 5. This warranty applies to the original owner and registrant and is non-transferable.

Item #	Warranty Duration	Extended Warranty
PRLUG-1012GY, PRLUG-1214GY, PRLUG-1220GY	4 years	+ 1 year

*Extended warranty is applied when product is registered on www.paragon-outdoor.com within 1 month of purchase.

Operation: Hard-Top Gazebos and Pergolas

1. These are four-season products, meaning that they may be left up year-round. However, any accumulation of snow must always be removed from the roof of the unit.
2. The unit must be anchored using the appropriate hardware based on the flooring in which it is being anchored to.
3. Check all hardware for tightness before and during usage of the unit. Tighten screws at least twice a year.
4. The maximum weight allowance for an accessory attached to the center beam is 40 lbs.
5. If your product allows it, remove any mosquito netting and curtains during the winter months.

Planning Assembly

1. It is the consumer's responsibility to comply with building rules, regulations, zoning restrictions or any other regional restrictions and obtain the required permits before purchasing the product and installing it.
2. Make sure that every part is in the box before beginning installation.
3. Some parts may have sharp edges; it is recommended to wear gloves, protective eyewear and closed shoes.
4. You must schedule enough time to complete assembly as you cannot leave the product unattended if it is not fully assembled, even if bolted to the ground.
5. A minimum of 3 people are required for a safe assembly of the product. This will vary depending on certain steps of installation.
6. Follow each instruction manual carefully to ensure the strength of the product.
7. To avoid damage to the product and its part, use the proper tools. Do not use the product as a support. The use of a ladder may be necessary at certain stages of assembly.
8. Keep the instruction manual and the parts list in case of future needs or references.
9. Do not assemble the product on days of wind or rain.

Maintenance

For all products:

1. In case of a defective part or if a problem occurs while using this product, please contact Paragon Outdoor Customer Service at (877) 782-4482.
2. To order replacement parts, identify the model number and the part number found in your assembly manual.
3. Optional accessories may be available for your product such as mosquito nets, curtains, canopy replacements or more. Please contact your retailer for more information.

Safety Information

IT IS VERY IMPORTANT TO READ AND FOLLOW ALL SAFETY PRECAUTIONS BEFORE ASSEMBLY AND DURING USE OF THE PRODUCT.

1. Keep children and pets away from assembly area.
2. When assembling and using the product, basic safety precautions must always be followed to reduce risks of personal injuries and damages to the product and its surroundings.
3. Ensure that all parts are in the boxes before starting the assembly. It is recommended to wear protective gloves since some of the parts have sharp edges.
4. Begin the assembly and install the product more than 10 ft. away from any obstructions including, but not limited to, a fence, overhanging branches, a laundry line or electrical wire and as much as possible in a place protected from the wind.
5. Always install the product on a level platform and be anchored according to the surface recommendations in the assembly instructions.
6. Check all hardware for tightness before and during the use of the product. Tighten screws at least twice a year.
7. Do not install the product in a space where there is a possibility of high winds.

Care and Cleaning

For all products:

1. For cleaning: use a mild soap or soft detergent and wash with warm water using a sponge or fabric cloth. Rinse with clean water.
2. Snow must always be removed from the roof of the unit.

Customer Service Contact

If you are experiencing any issues with the assembly of your new structure, please do not return – our expert customer service team will help you with all questions for a smooth assembly process.

Email: support@paragon-outdoor.com

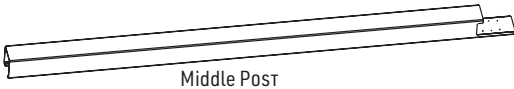
Call: **+1 (877) 782-4482**

Hours of Operation

Speak with an Expert Customer Service Agent: Monday – Friday: 8:00 am – 5:00 pm CST

We are available 24 hours a day, 7 days a week. Please allow up to 24 hours for a response.

CARTON 1/6(POSTS AND LOOSE PARTS)

Reference	Parts	Quantity
A	 Post	2
A1	 Middle Post	2
A2	 Post	2

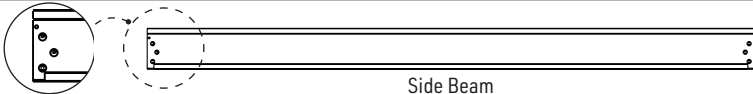
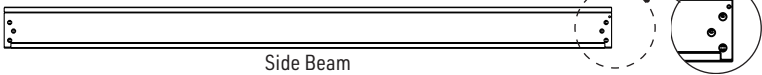
Reference	Parts	Quantity
Q1	 Post skirt	6
Q2	 Base plate	6

Reference	Parts	Quantity
Z3	 4mm Allen wrench	1
Z4	 4mm Hex bit	1
Z5	 6mm Allen wrench	1

Reference	Parts	Quantity
Q15	 10x80 Expansion bolt	24
Q20	 6x35 Socket screw 6X35	24

Reference	Parts	Quantity
Z6	 6mm Hex bit	1
Z7	 10mm Flat wrench	1

CARTON 2/6(BEAMS)

Reference	Parts	Quantity
B	 Master Beam	2
C1	 Side Beam	2
C2	 Side Beam	2
D	 Middle Beam	1
E	 Middle Beam Cap	1

Reference	Parts	Quantity
F	 Connector Bar	4
H	 Crank Handle	1

Reference	Parts	Quantity
Q7	 Beam fixing screw	36
Q10	 Plastic cap	36
Q12	 Plastic cap	90
Q16	 Locking cap	4

Reference	Parts	Quantity
Q17	 Plug	88
Q18	 Washer	4
Q22	 Socket screw 6X12	4
Q23	 Ring cap	1
Q24	 Plastic latch	88

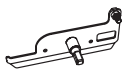


**Connecting Bar(F) &
Brush Inside!**



CARTON 3/6(LOUVERS)

Reference	Parts	Quantity
P	 Louver	10

Reference	Parts	Quantity
P3-1	 Master louver end cap A	1
P3-2	 Master louver end cap B	1
P4	 Louver end cap A	45
P5	 Louver end cap B	45
P14	 4x16 Screw 4x16	184

Reference	Parts	Quantity
Q6	 Spin for louver	90
Q13	 Rubber clog	96
Q16	 Locking cap	90
Q19	 6x35 Socket screw 6X35	90
Z8	 PH2 Hex bit	1

CARTON 4/6(LOUVERS)

Reference	Parts	Quantity
P	 Louver	12

CARTON 5/6(LOUVERS)

Reference	Parts	Quantity
P	 Louver	12

CARTON 6/6(LOUVERS)

Reference	Parts	Quantity
P	 Louver	12

ASSEMBLY GUIDELINES

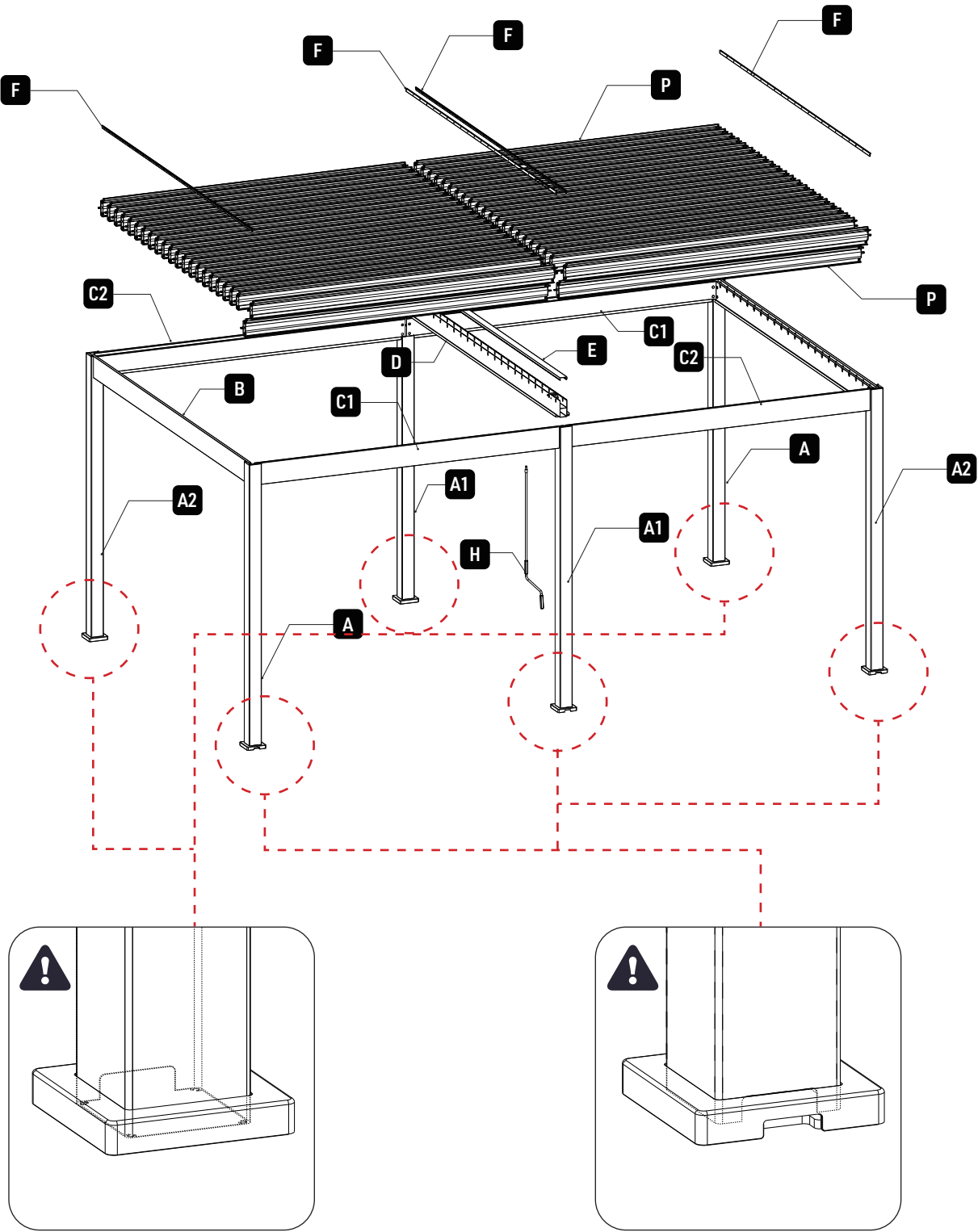
STEP 1 : Assembly of Louvers

STEP 2 : Building the frame

STEP 3 :Louvers and their connections

ASSEMBLY GUIDELINES

Attention:
Please note that the outlet on the skirt should be in the front position for the front side, while for the rear side, the outlet is a mirror image of the front face.



STEP 1 Assembly of Louvers

Components

Parts

P		46
P3-1		1
P3-2		1
P4		45
P5		45
Q6		90
Q13		96
Q14		184
Q16	 lock nut	90
Q19		90

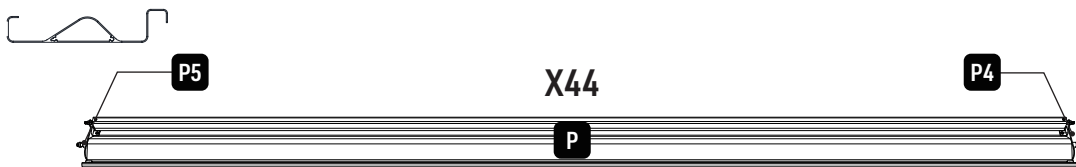
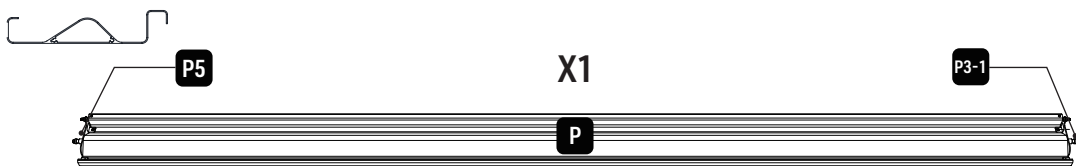
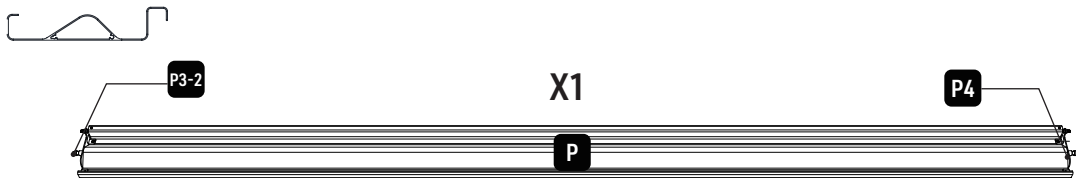
Tools

Z3		1
Z4		1
Z7		1
Z8		1

Attention:



1. Master Louver P will be assembled with P4/P3-2 end caps and Master Louver P will be assembled with P3-1/P5. These Master Louvers will be placed at gear box location on Beam D in a later step.
2. Louver P will be assembled with P4/P5 end caps (qty 44)



STEP 1-1

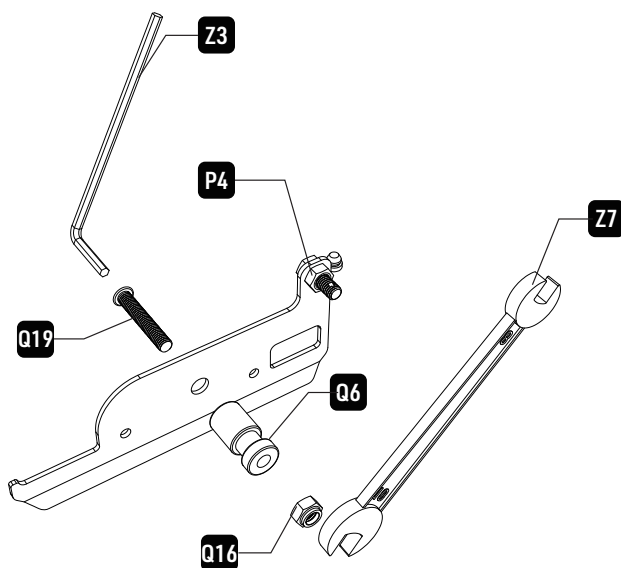


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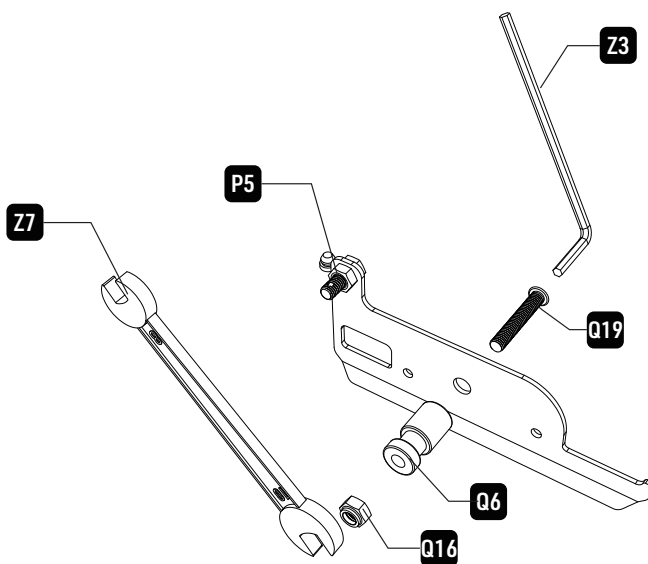
Do not overtighten when assembling louver end caps Q19 screw will not extend past Q16.

Assemble the louver connectors **P4** and **P5** as shown below.

P4x45



P5x45



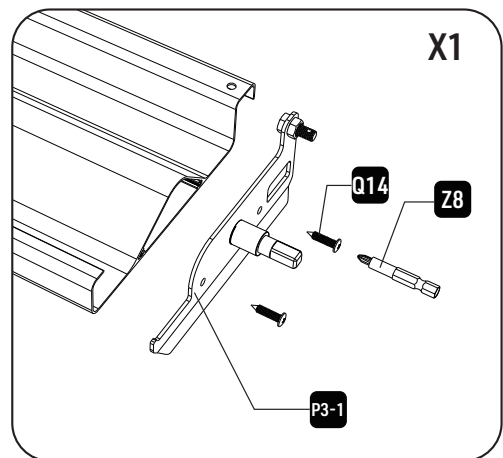
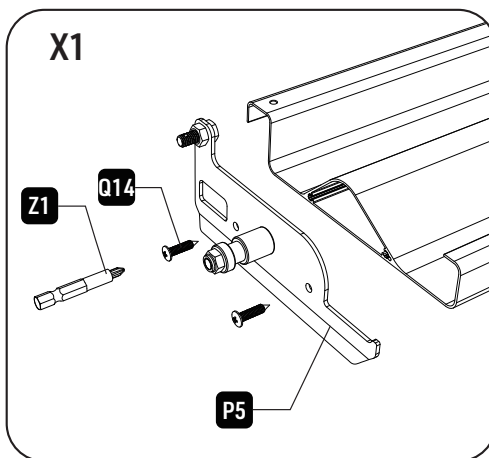
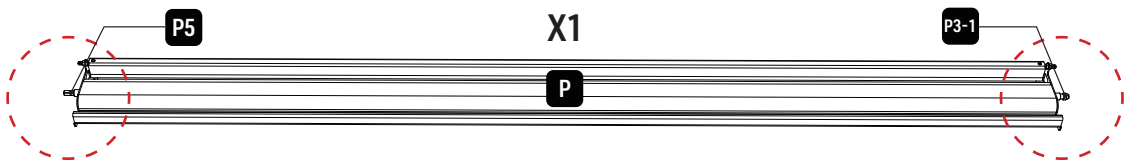
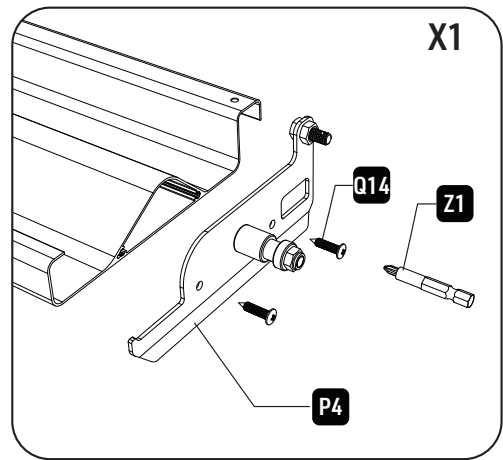
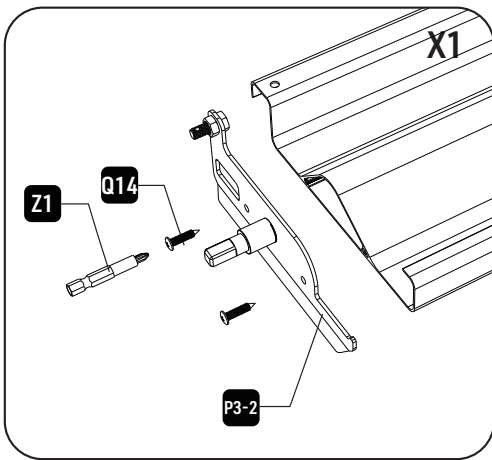
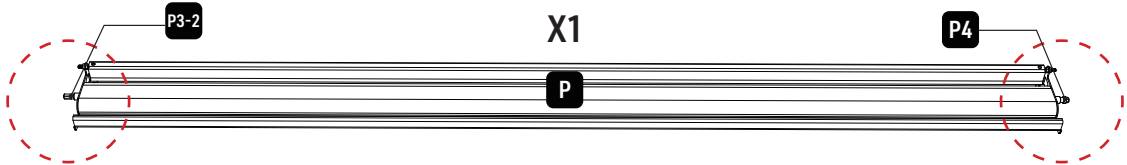
STEP 1-2

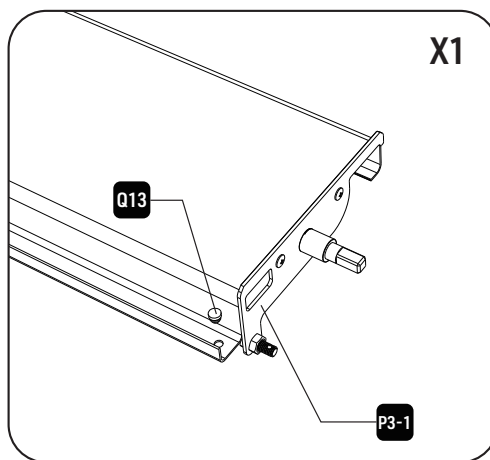
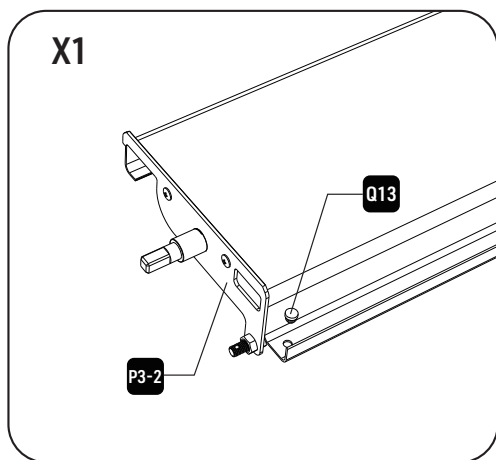
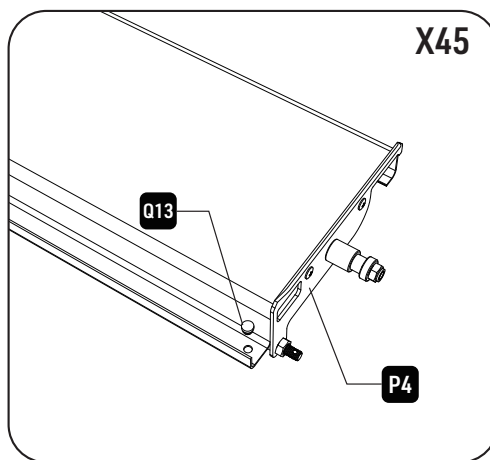
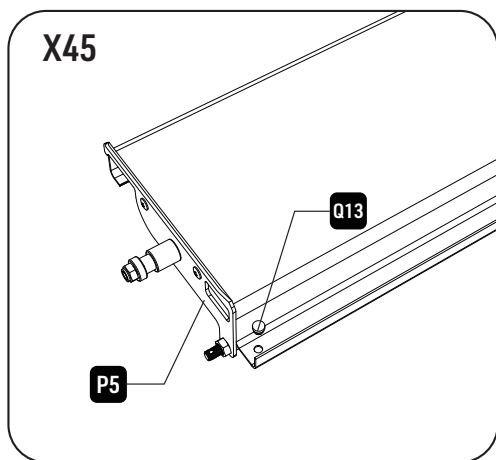
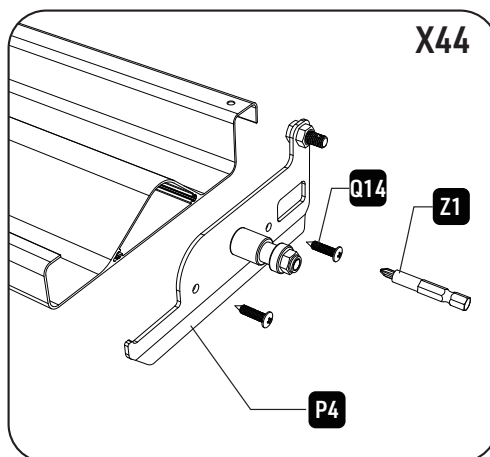
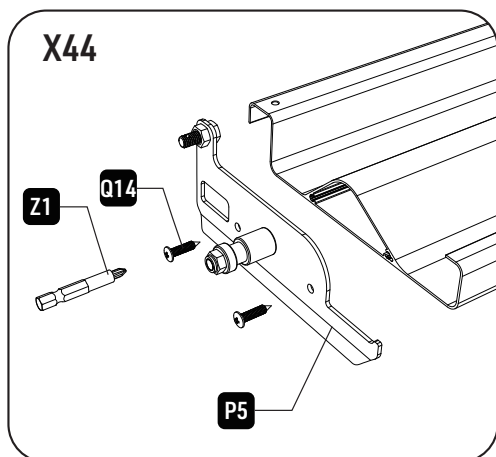
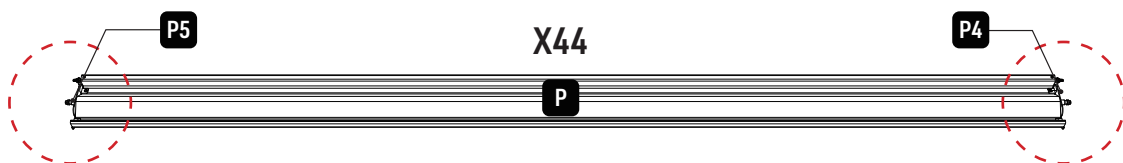


Attention:

There are one piece of P,P with P3-2/P4 and P with Q3-1/Q5, the louver end cap are different .during installation.

Attaching **P3-1/P3-2** (master louver end cap) and **P4/P5**(louver end cap) to **P** (louver). Use qty 2 of parts **Q14** . Once attached ,add **Q13** (rubber clog) to each hole at the end of louver. **P3-1/P3-2** are for master louvers and it is pre-installed. please identify **P3-1/P3-2** from end cover **P4/P5**.

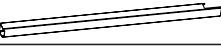




STEP 2 Building the Frame

Components

Parts

A		2
A1		2
A2		2
B		2
C1		2
C2		2
D		1
E		1

Q1		6	Q7		36
Q2		6	Q20		24

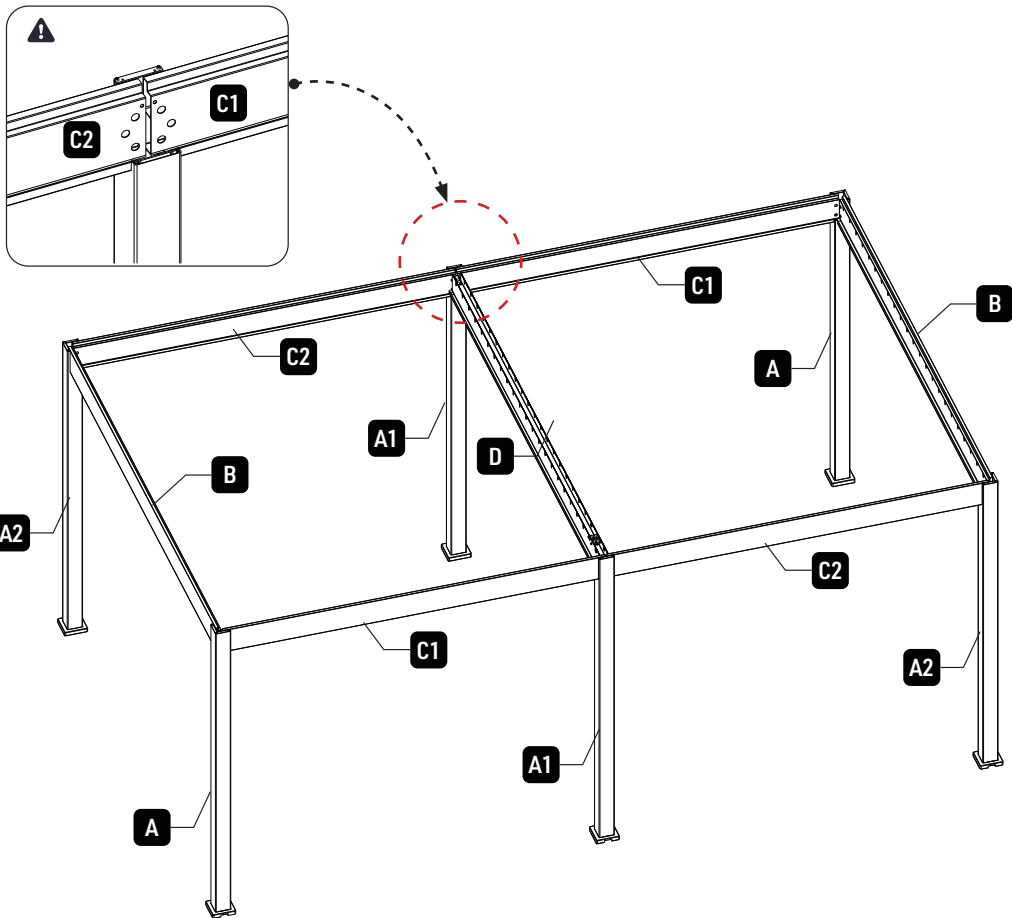
Tools

Z3		1	Z5		1
Z4		1	Z6		1

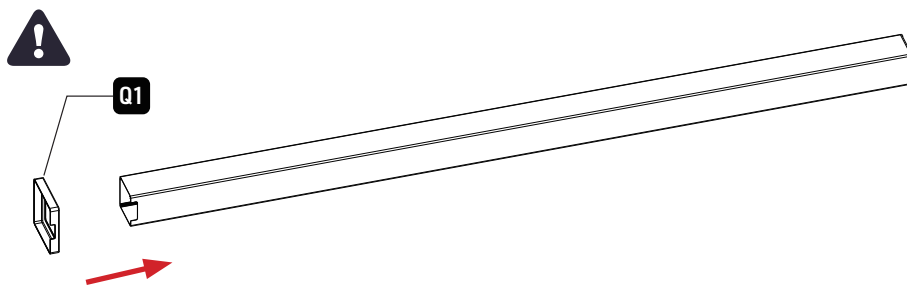
Attention:



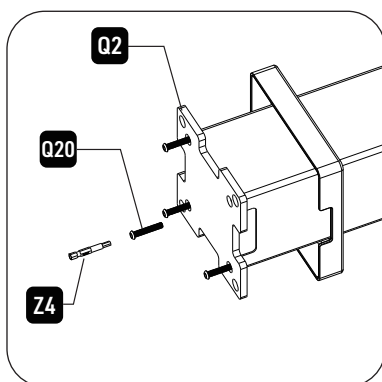
1. You can change the direction of the louvers by changing the direction of Middle Beam D.
2. Do not attach D (Middle Beam) to C until all louvers P are installed.
3. Check with hex wrench



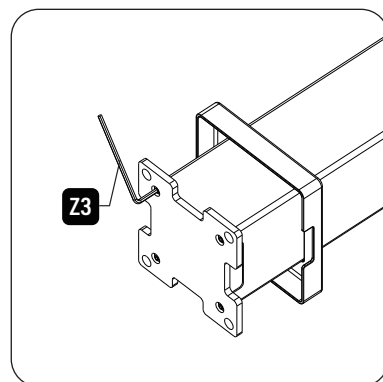
STEP 2-1



1. Slide **Q1** (post skirt) onto **A & A2**(post). Make sure to align notch on **Q1** with **A & A2**(post), as this is a drain outlet.

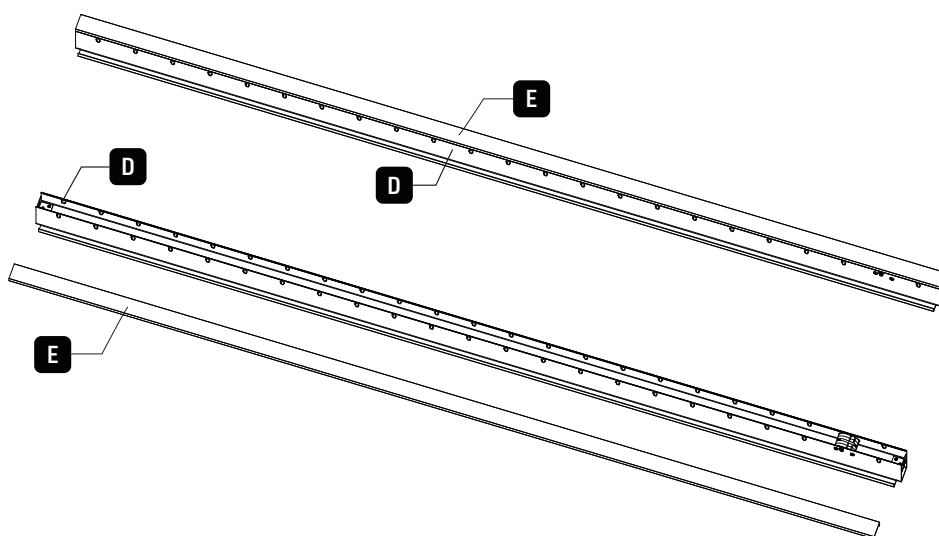


2. Use **Q20**(socket screw 6x35) to install **Q2**(base plate) to attach **A** (post). Use **Z4**(4mm bit) to secure.



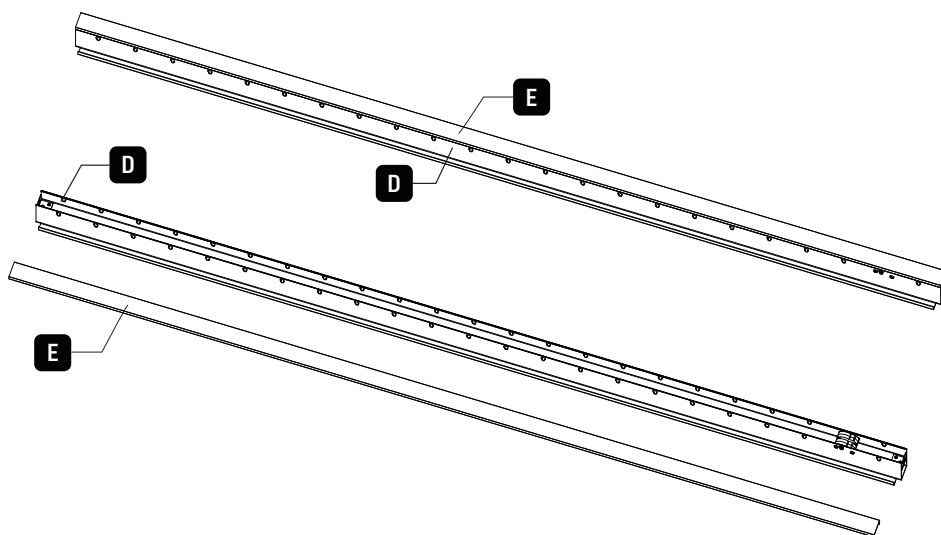
3. Tighten the screw with **Z3** if needed.

STEP 2-2



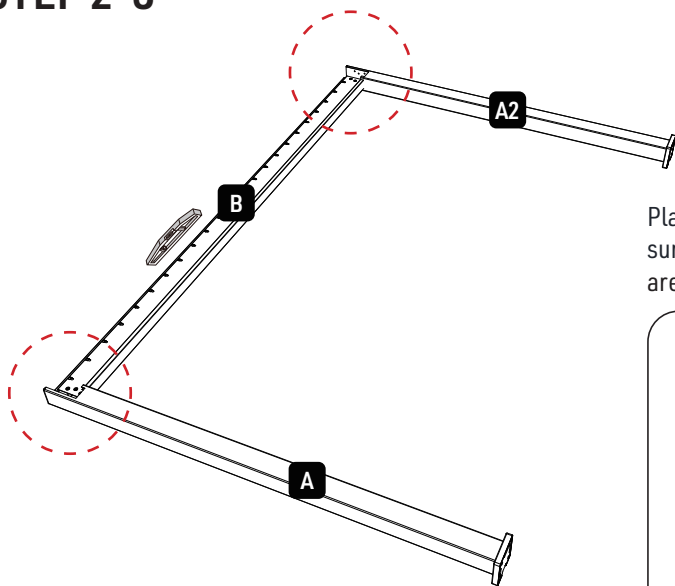
Set **E** (middle beam cap) aside as it will be installed in later step (**step 3-7**)

STEP 2-2

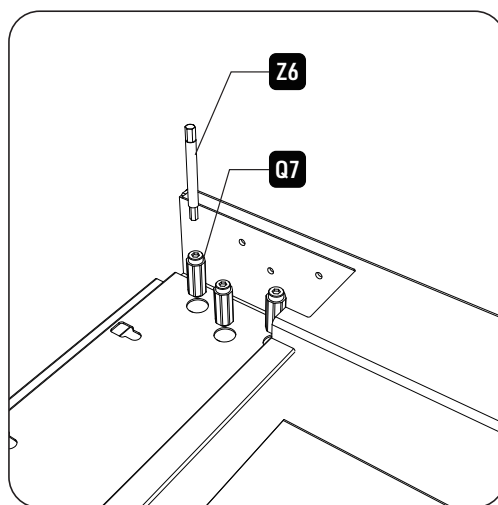


 Set **E** (middle beam cap) aside as it will be installed in later step (**step 3-8**)

STEP 2-3



Place the **A** (post) and **B** (side beam) on a flat surface. Use a square to make sure Beam **B**/Post **A** are properly aligned before tightening.



Insert **Q7** (beam fixing screw) into **B** (master beam) attaching **A** (post). Use **Z6** to secure.

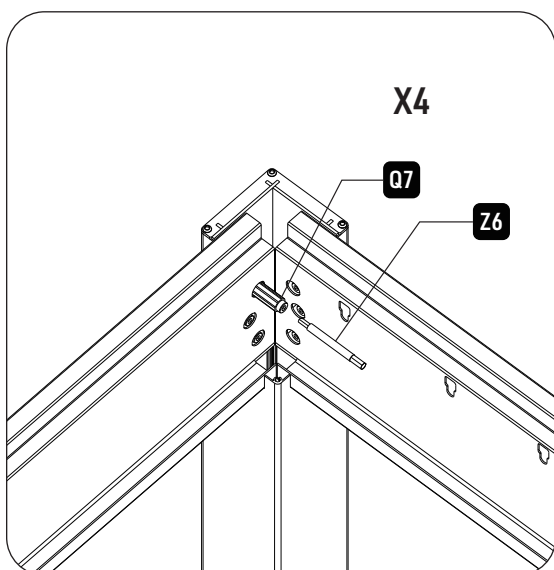
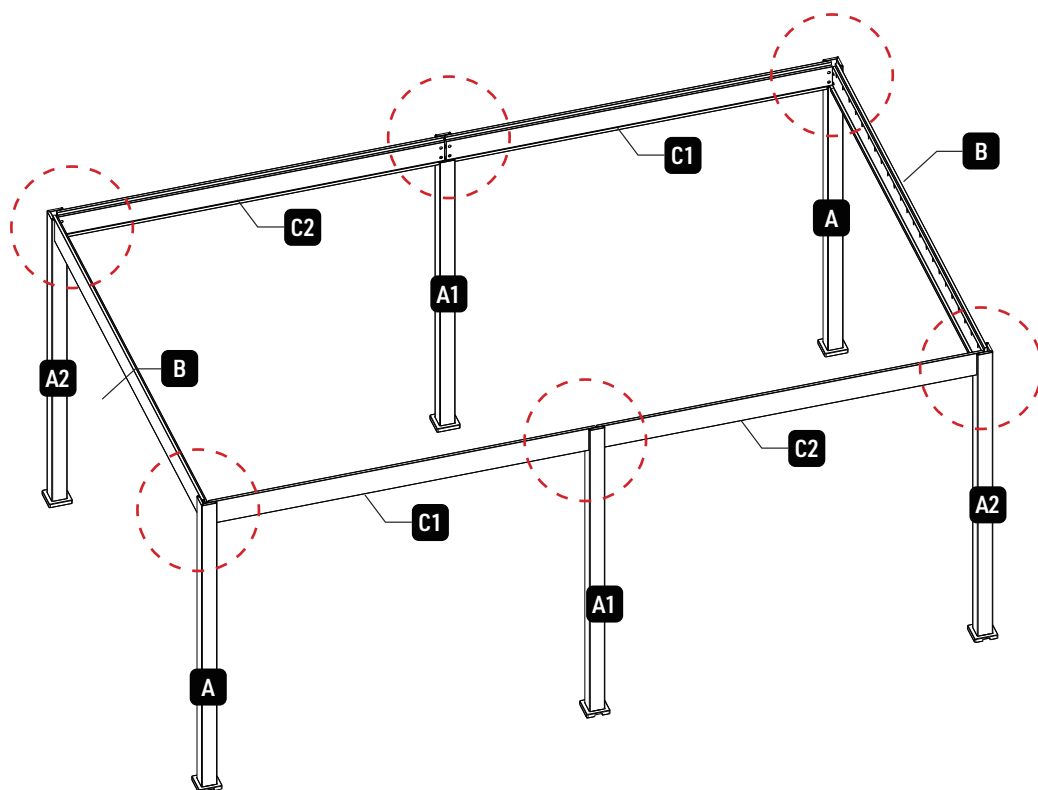


Suggestion:
Please exercise caution when placing
aluminum profiles on the ground to avoid
scratches.

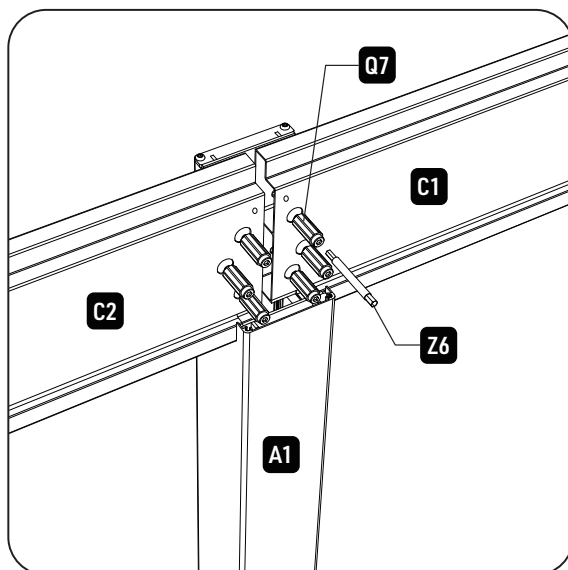
STEP 2-4



Attention:
Install C1/C2 to one side and securing to Post A and Mid Post A1. Before tightening Screw Q7 make sure beams and posts are properly aligned by using a square.
Repeat to install opposite side.

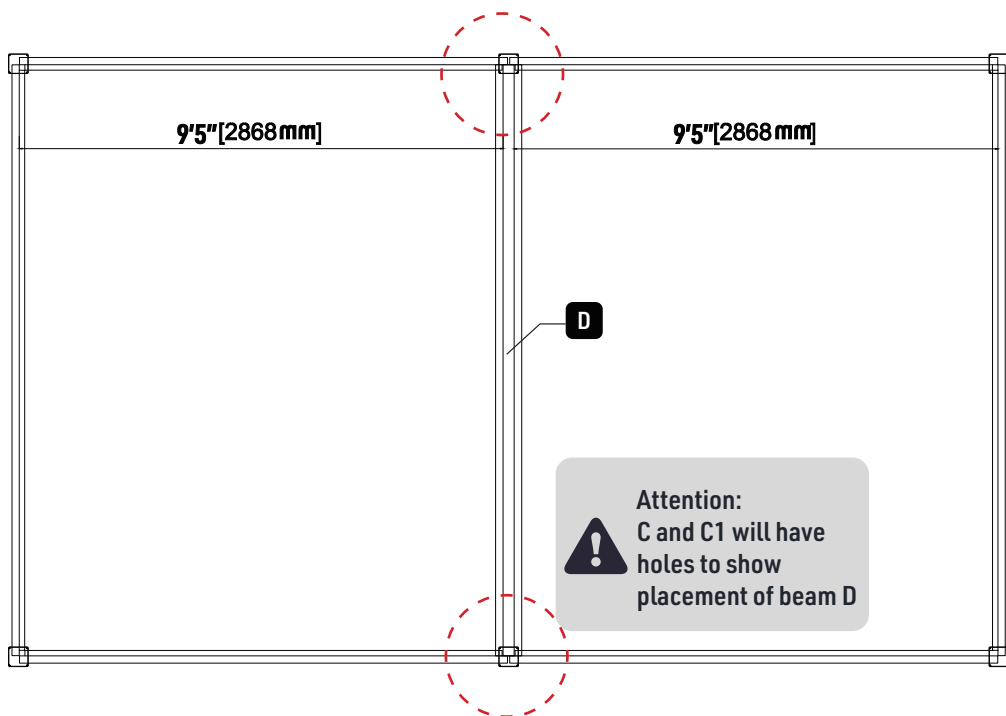


1. Insert **Q7** (beam fixing screw) into **C1/C2** (side beam) attaching **A** (post). Use **Z6** to secure.

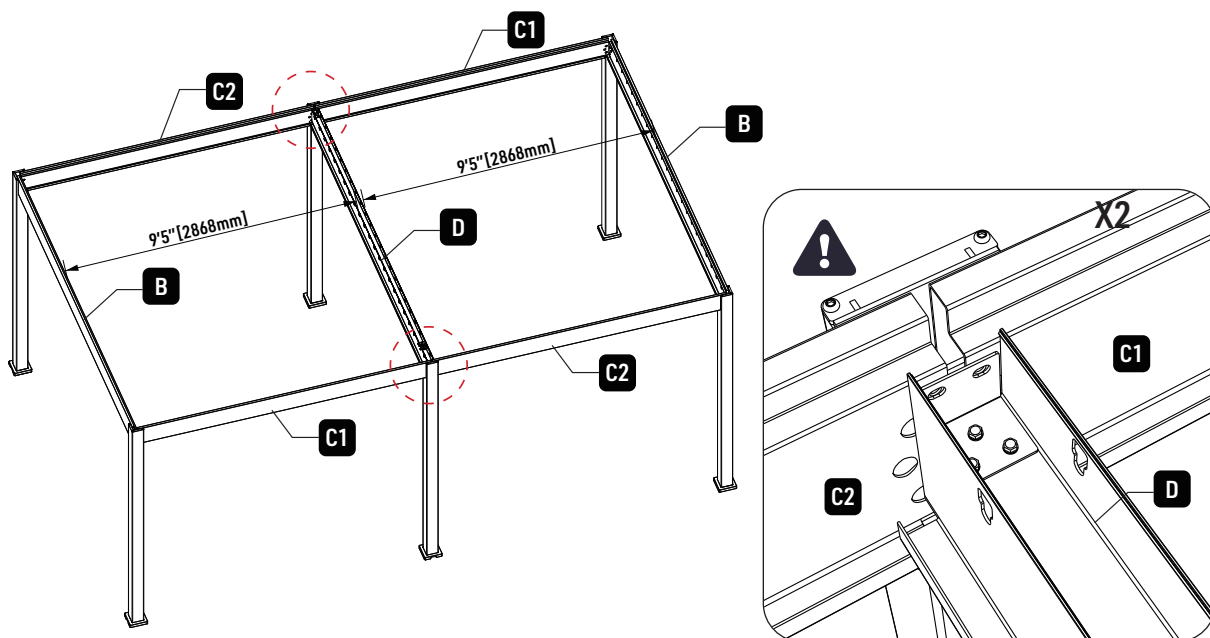


2. Use **Q7** (Beam fixing screw) and place in **C1/C2** (side beam) to connect **C1/C2** to **A1**, tighten with **Z6** (6mm bit) included.

STEP 2-5



1. Measure diagonally to ensure frame is square before setting **D** (middle beam) in center of **C** (beam).



2. In this step you will set **D** (beam) in place only. Do not secure connectors on beam **D** to outer beam **C1&C2**. This will be done in a later step (3-7).

STEP 3 Installing Louvers

Components

Parts

E		1
F		4
H		1
Q10		36
Q12		90
Q15		16
Q17		88
Q18		4
Q22		4

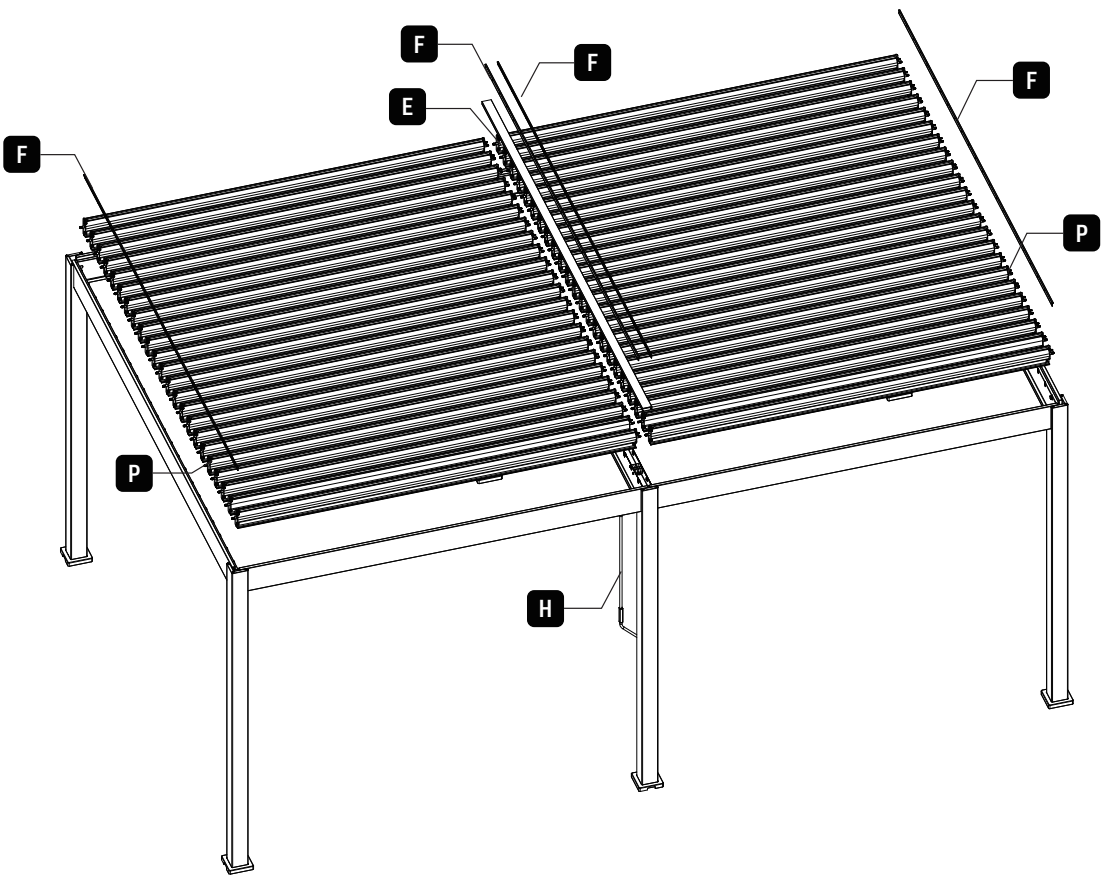
Tools

Z5		1
Z6		1
Z7		1

Q16		4
Q24		88



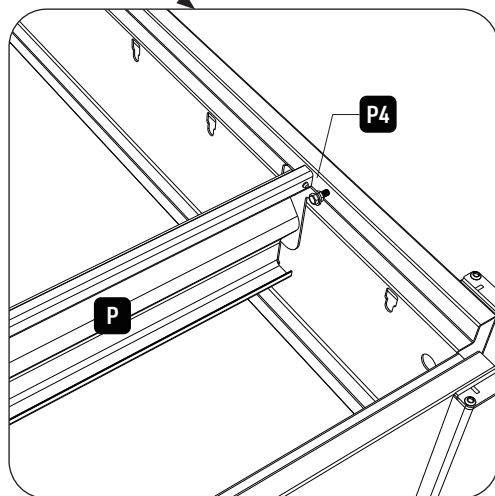
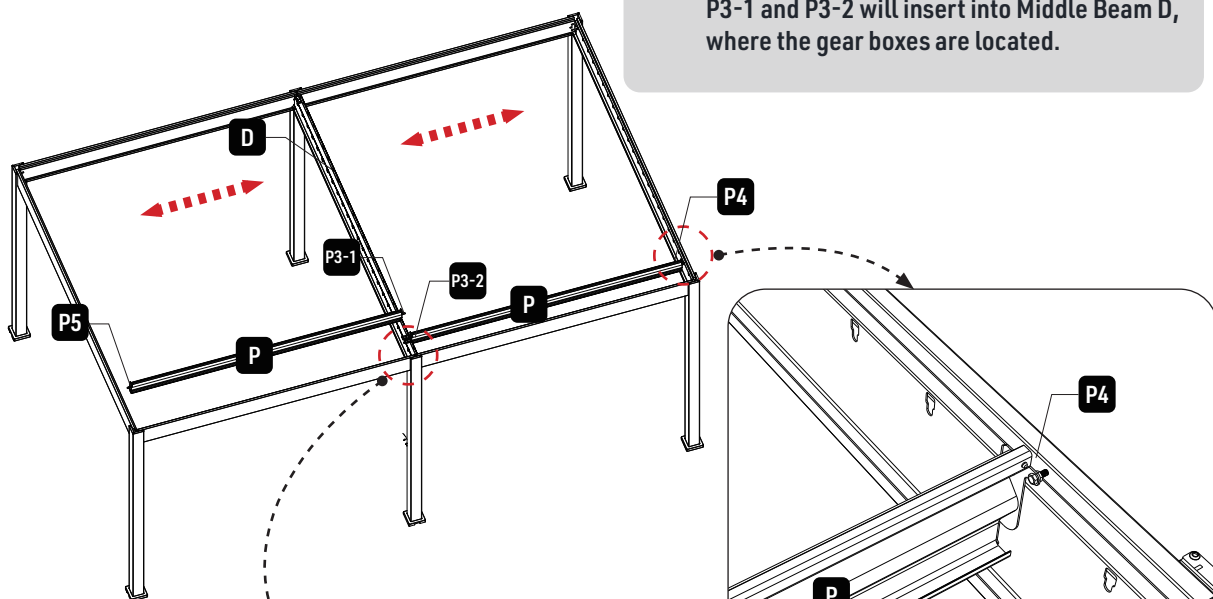
Attention:
Please follow the order outlined in the instruction manual when assembling louvers.



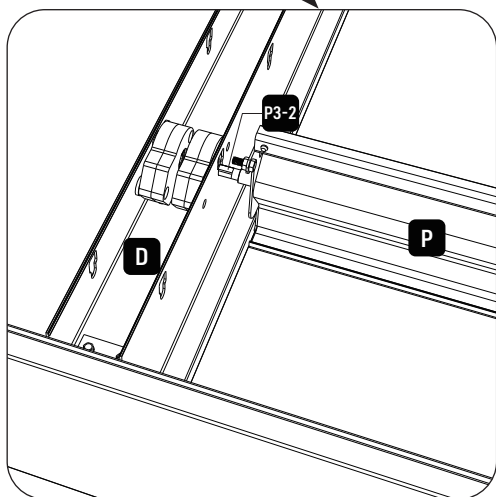
STEP 3-1



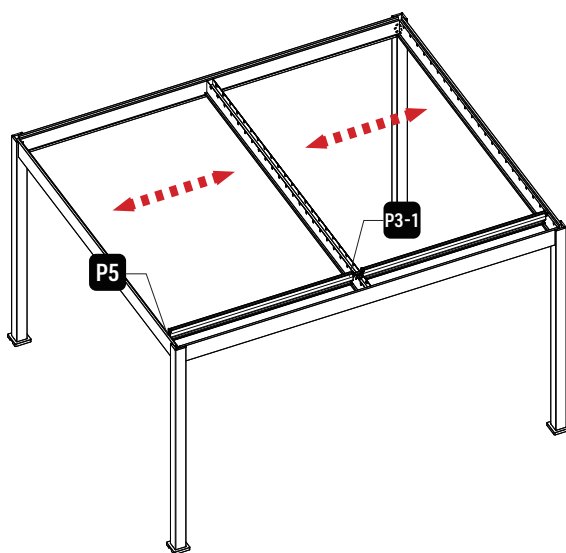
Attention: Position of louvers are important. Position Louver P with end caps P4 and P5 to outside beams B. P Louver side with end caps P3-1 and P3-2 will insert into Middle Beam D, where the gear boxes are located.



1. Place **P4** (louver end cap) on notch of beam this will allow room to insert **P3-2** (louver end cap) into **D** beam where gear box is located.



2. Move the **D** (middle beam) appropriately, put the **P3-2** (Master louver end cap B) side into the gearbox.

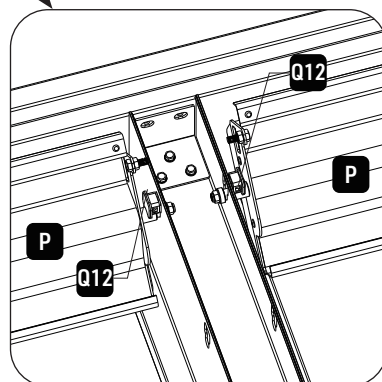
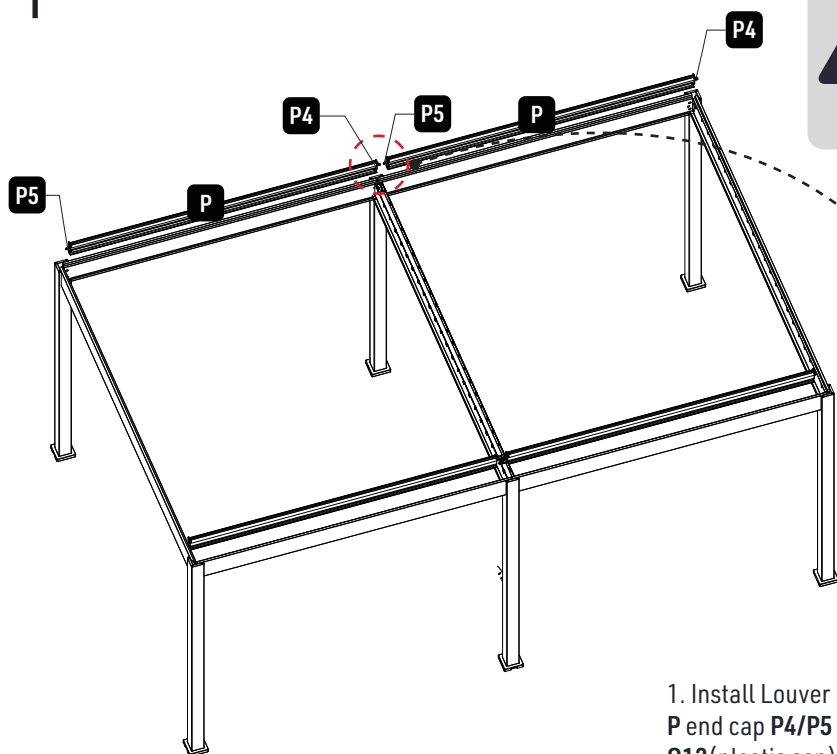


3. Repeat the process and install the other part **P**.

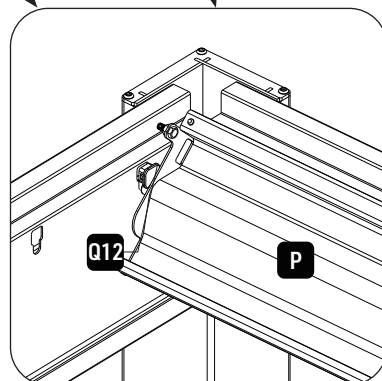
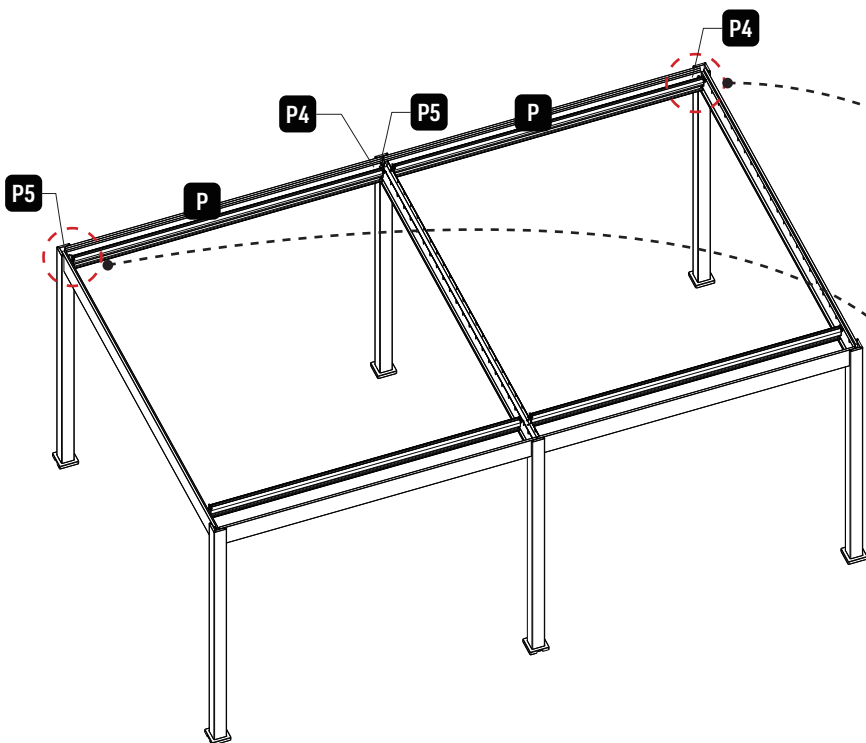
STEP 3-2



Attention:
Install louvers from the other side
of pergola , so you get the frame
steady

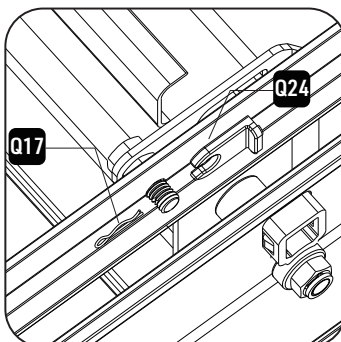
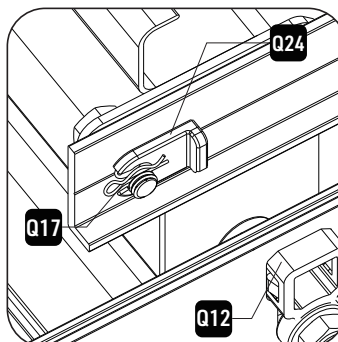
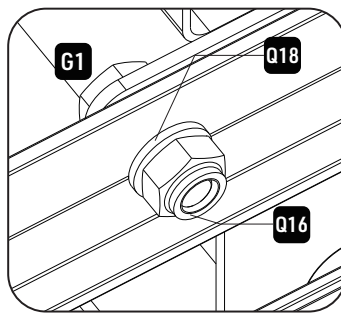
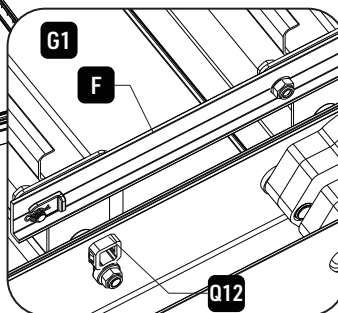
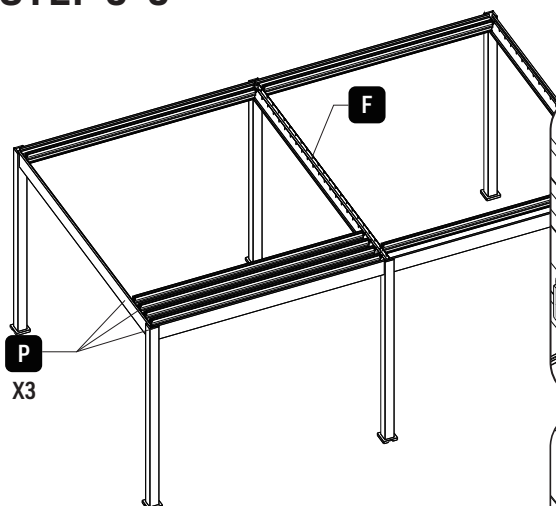


1. Install Louver **P** at furthest end of pergola. Insert louver **P** end cap **P4/P5** into Middle beam **D**. Once in place install **Q12**(plastic cap) above where louver end caps **P4/P5** set into Beams **D**.



2. Insert louver **P** end cap **P5/P4** into outside Beam **B**. Once in place install **Q12**(plastic cap) above where louver end caps **P4/P5** set into Beams **B**.

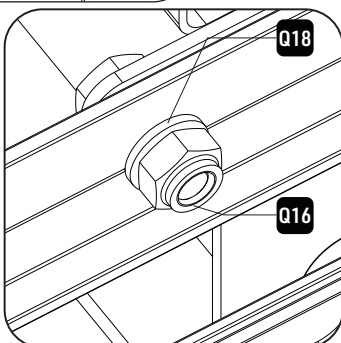
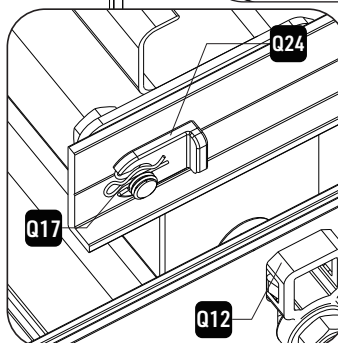
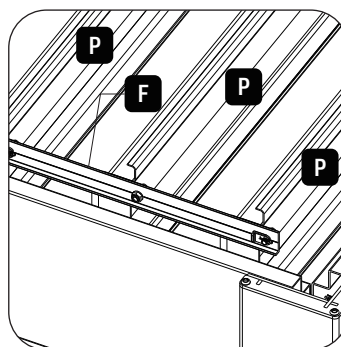
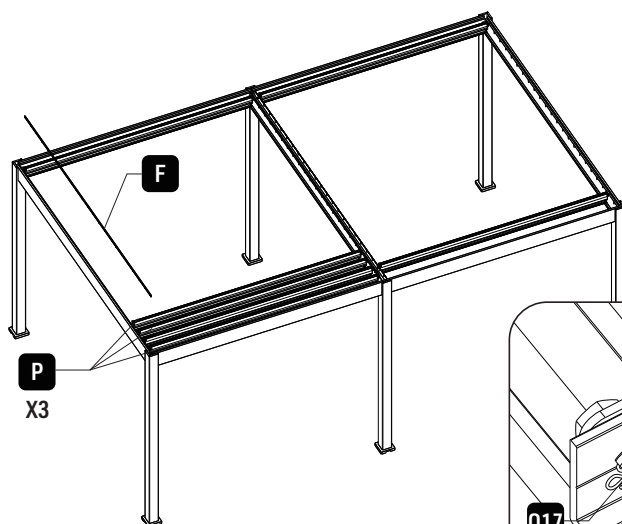
STEP 3-3



After installing the first 3 louvers, start connecting F (connector bar) to louver end caps. As you install the remaining louvers connect F to each louver end cap as each one is installed..

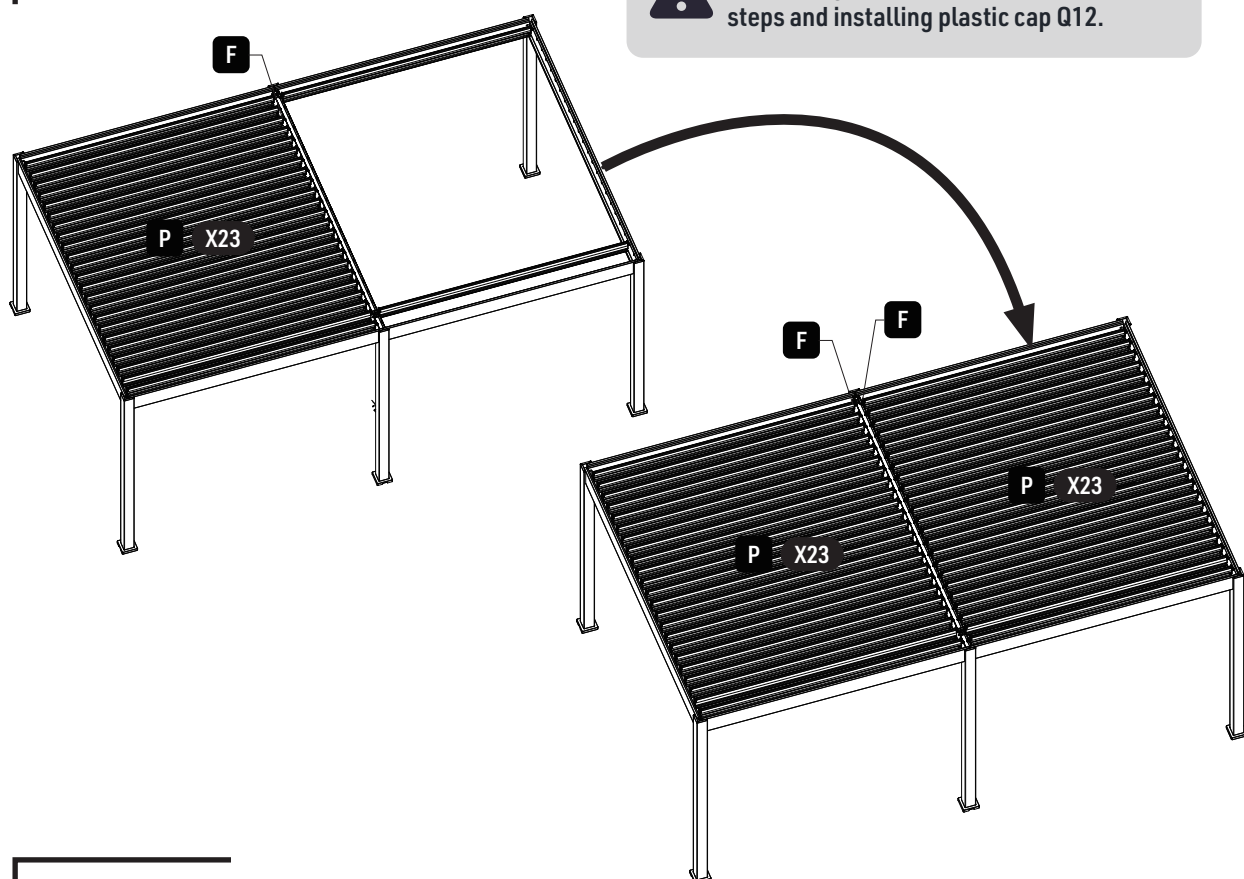
Pay attention to the direction of the F (connector bar) shown in above pictures. Use Q18 washer and Q16 connector main louver. Use Q17 washer and Q24 plug to attach connector bar F to louver end caps inserted into Middle Beam D. Lay Louver flat and install plastic cap Q12 in hole above louver end caps on Beam D.

STEP 3-4

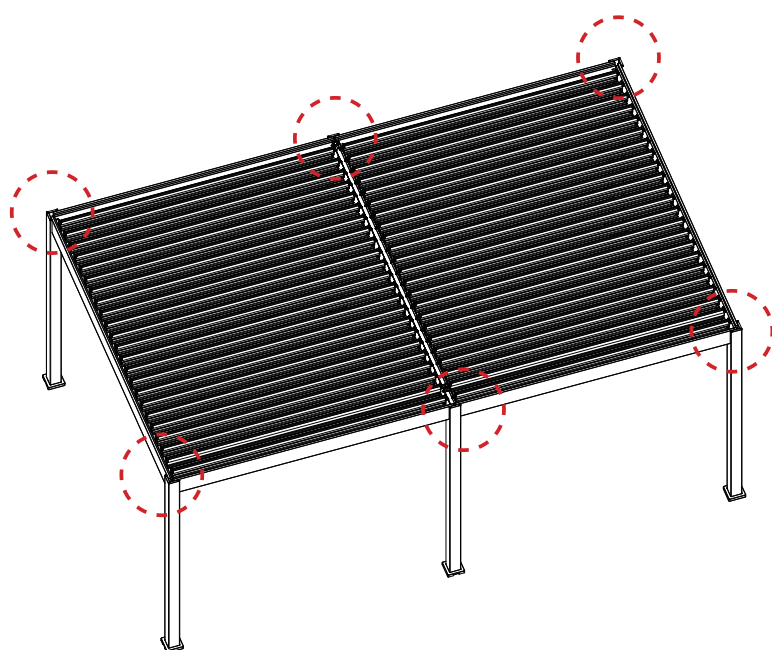


Connect F onto louver end caps P3-1/P3-2/P4/P5---Connect F to louver end caps P4/P5 that are inserted in Outside Beam B. Use Q18 washer and Q16 connector main louver. Use Q17 washer and Q24 lug to attach connector bar F to louver end caps inserted into Beam B.

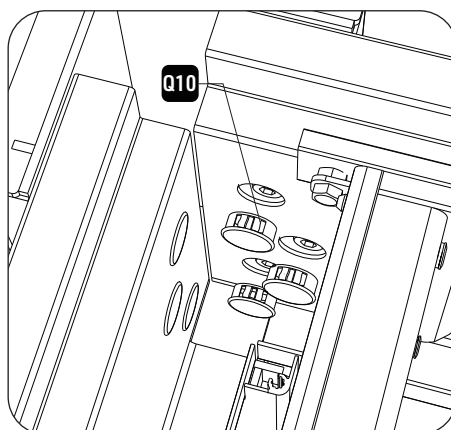
STEP 3-5



STEP 3-6

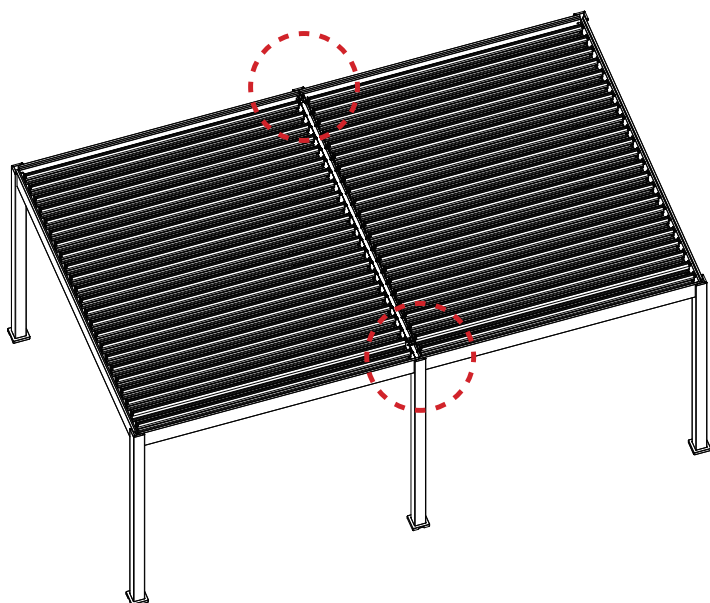


Attention: Louvers should be vertical

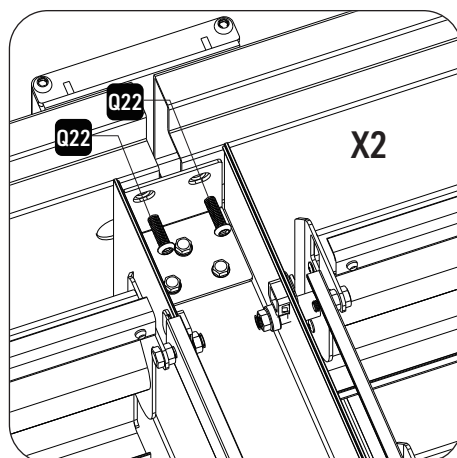


Keep louvers vertical to access the corner area and insert Q10 plastic cap to cover holes in Beams B/C.

STEP 3-7

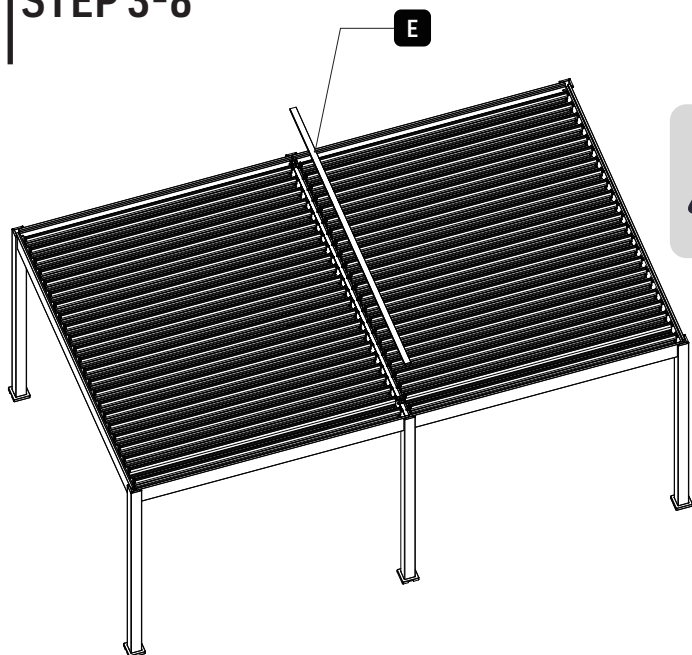


Attention:
Louvers can rotate. Make sure to keep
Middle beam centered on beam C.



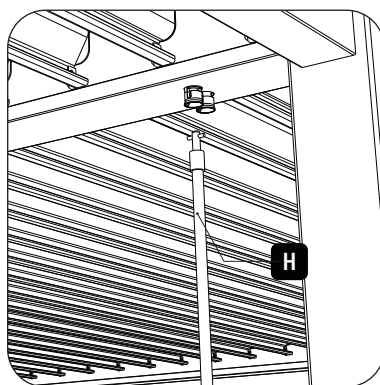
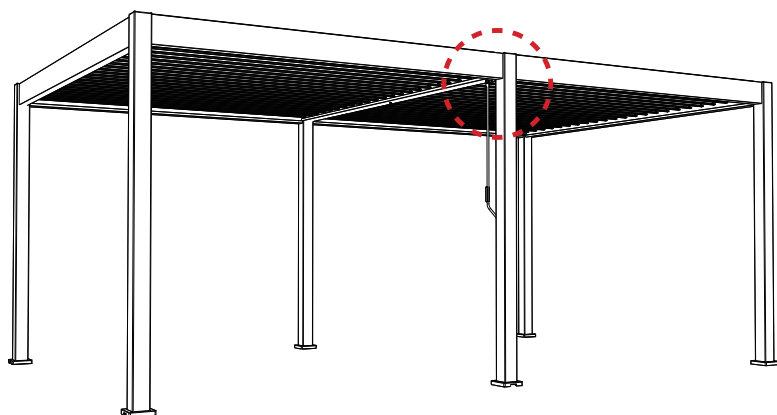
Use Z4 (4mm bit) to attach Q22 (socket screw)
to connector in middle beam D securing to side
beam C.

STEP 3-8



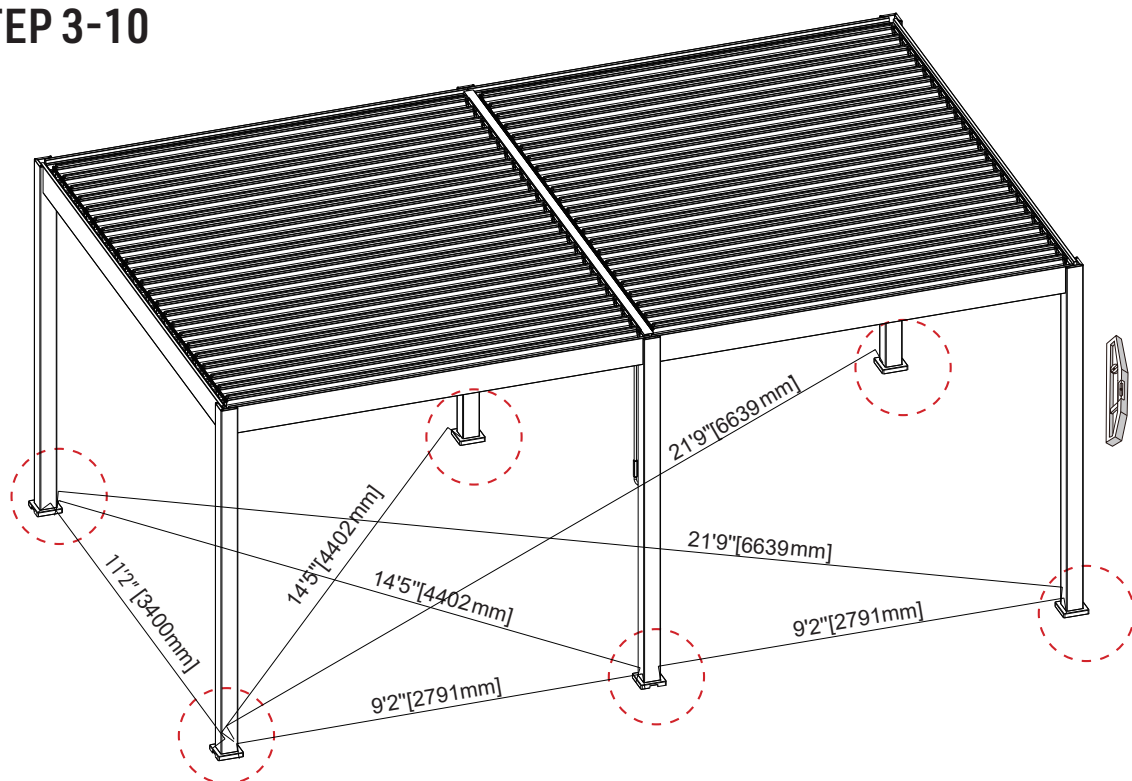
Attention:
Place E (cap beam) onto Middle Beam D.
Gently tap into place to connect.

STEP 3-9

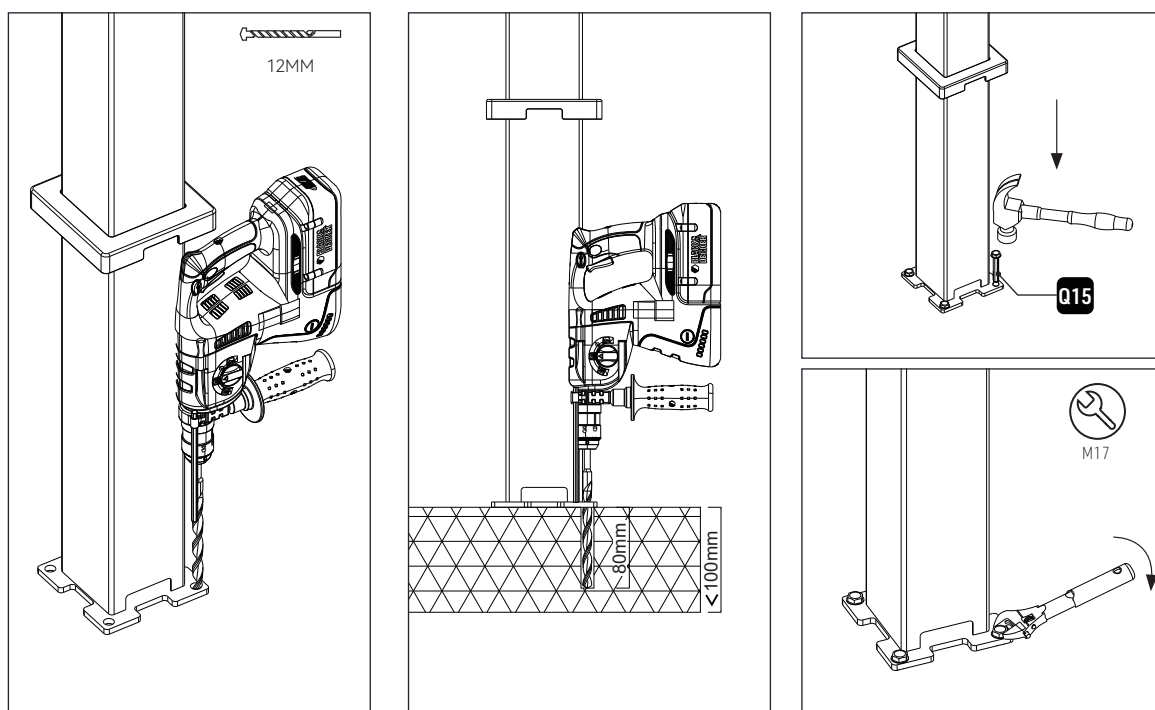


Install Crank handles H to gear box

STEP 3-10

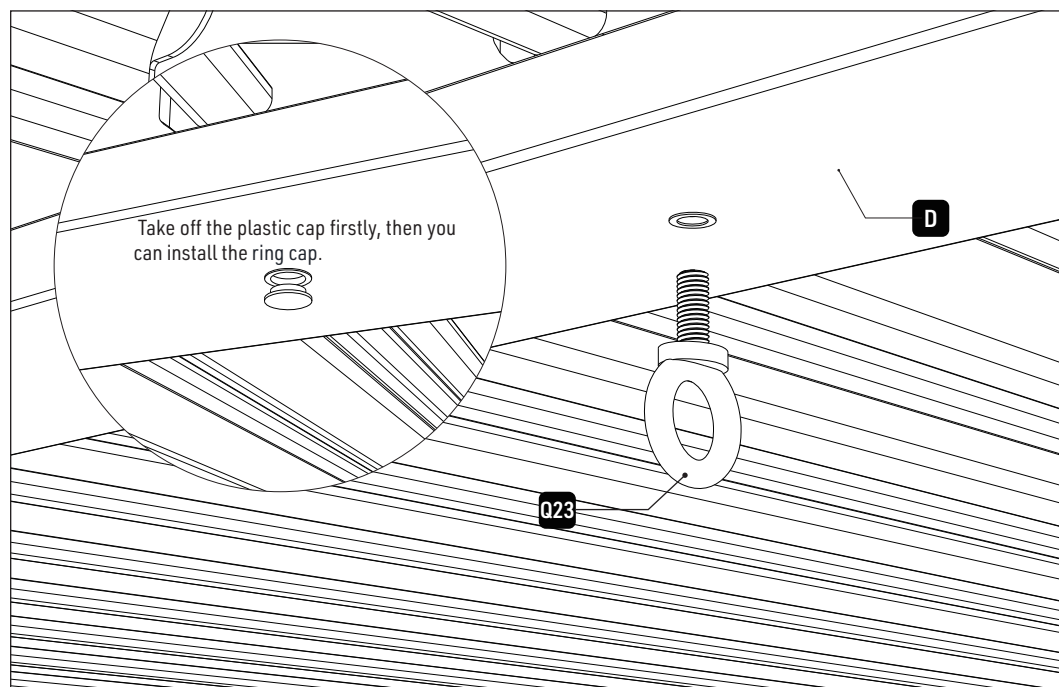


STEP 3-10



Check all dimensions of the pergola, then anchor base plate **Q2** to concrete foundation using **Q15** (expansion bolt). Caution the post skirting can scratch post.

STEP 3-11



Insert **Q23** (ring cap) to Middle Beam **D**.



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